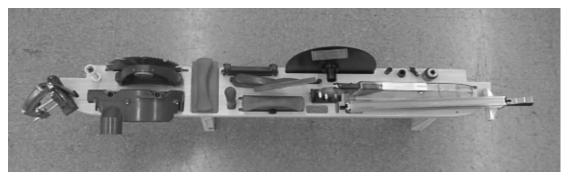


# **Accessory Shelf**

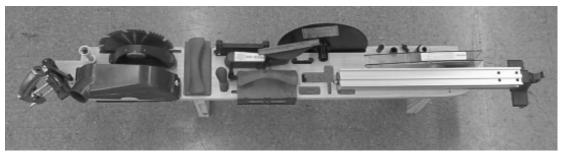
# for the Mark V - 555953



Typical Shelf Setup for the Mark V Model 500



Typical Shelf Setup for the Mark V Model 505/510



Typical Shelf Setup for the Mark V Model 520

# WARNING

Make sure the Mark V is turned off and unplugged before installation of the Mark V Accessory Shelf.

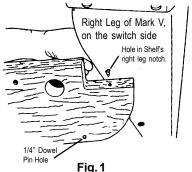
#### **Tools Needed:**

- □ 7/16" Wrench
- Pencil
- $\square$  3/16" Drill Bit
- □ Electric Drill
- □ Hammer or Mallet

# INSTALLATION OF THE MARK V ACCESSORY SHELF

### Install the Wood Dowel Pins in the Shelf

- Use a hammer or mallet to gently tap in the wood pin (5) into the 1/4" diameter hole, located near the shelf's right front edge. See Fig. 1.
- 2. Use a hammer or mallet to gently tap in the wood pin (6) into the 1/2" diameter hole, located near the shelf's left leg cut-out. See Fig. 2 for hole location.



## Attach the Shelf to the Right Leg

- **3.** Place a flat washer (3) on a lag bolt (4). Working on the switch/speed dial side of the Mark V, insert the lag bolt through the top hole of the right leg, from the inside, as shown in Fig. 1.
- Thread the lag bolt in the hole located in the shelf's right leg notch, see Fig. 1. Use a 7/16" wrench to engage the lag bolt threads into the shelf about halfway. Do not tighten yet.

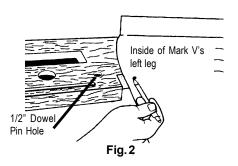


Shopsmith Inc. 6530 Poe Avenue Dayton, Ohio 45414

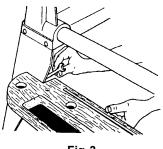
Ref No.	Part No.	Item Description Qty
_	555953	Mark V Accessory Shelf
1	522248	. Shelf1
2	522256	. Hardware Bag (incl. 3-6)1
3	120392	Flat Washer2
4	517003	Lag Bolt2
5	517001	Dowel Pin, 1/4" diameter1
6	522249	Dowel Pin, 1/2" diameter 1

## Attach the Shelf to the Left Leg

5. As shown in Fig. 2, lift the shelf's left "notch" so it is centered in the top hole of the left front leg. Working from inside of the Mark V's left leg, use a pencil to mark the drill hole.



- 6. Rest the shelf on the floor. Use a 3/16'' drill bit to drill a 3/4'' deep hole a the pencil mark.
- Place a flat washer (3) on a lag bolt (4). Use the 7/16" wrench to attach the shelf with the lag bolt. Tighten the lag bolts on both the left and right sides, see Fig. 3.





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NOTE If you have any questions, please call our Customer Service Department TOLL-FREE at 1-800-762-7555, send us an e-mail at techsupport@shopsmith.com, or visit our website at www.shopsmith.com. Rev A 03/04 ©2004 Shopsmith, Inc. All Rights Reserved Printed In U.S.A.